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BUSINESS HOURS

Monday thru Friday - Open 8:00AM - 4:30PM Saturday and Sunday - Closed

Lead Times

Our lead times vary but typically run between 5-10 working days. Check our web site at www.Allstyle.ca for current up to date lead time information.

Purchase Orders

Orders will be accepted in writing, by fax, e-mail or in person. No verbal orders will be accepted. We encourage you to use our standard order form or use it as a check list.

Fax 905-673-8460

Email: Sales@AllStyle.ca

Orders should include width, height, number of pieces, the wood type, door style, stile and rail profile, panel raise and lip (edge) profile. For french doors, please specify the number of lites required.

On doors of 42 inches or higher, and 24 inches or wider, please specify single or double panel. Single panels over these dimensions are not guaranteed against warpage.

CONFIRMATIONS

Confirmations will be faxed to you for your approval. Please inspect this for errors or omissions, and sign back your approval to us.

Orders will NOT go into production until the quote sheet is signed, dated and sent back.

Since all orders are custom made to your specifications cancellations cannot be accepted once the order is in production. Any order changes will be at customer's cost once an order is in production.

Shipping

Orders are produced FOB Factory from our plant in Mississauga, Ontario. Pickups should be prescheduled and arranged during normal business hours.

Shipping is quoted order by order and freight charges will be added to the order invoice.

Products are bulk packaged. Special packaging or labeling requirements can be quoted upon request.



DEPOSITS

We manufacture customized products and therefore we require a 50% deposit at the time of order.

PAYMENT

Payment is due in full at the time of order pickup or delivery. We accept checks, Visa, Mastercard or Debit payments.

WARRANTY

AllStyle guarantees its products to be free of defects in material and workmanship for a period of one year from date of delivery.

Warranty is limited to the replacement of the defective item only. We will not be responsible for finishing costs, installation, delivery, etc.

This warranty does not apply to improper storage, handling, extreme humidity changes or finishing issues.

Please inspect shipments on arrival. If any shipping damage has occurred, please report immediately to our customer service department. All claims for credit or replacement must be made within 5 days in writing and goods should be available for inspection.

We will remake the required item(s) and invoice your account so that your job is not delayed. Credit for the damaged goods will be given upon inspection by our representative, or upon the return of the damaged goods to the plant.



TECHNICAL INFORMATION

Sanding

Doors are hand sanded on the face with 150 grit orbital palm sanders to eliminate cross grain scratches. Door backs are machine sanded to 150 grit and may contain minor cross grain scratching. Doors typically require a final sanding prior to finishing to overcome shipping and handling marks. Consult with your finisher to ensure the final sanding requirement is compatible with the finish system chosen.

WARPAGE

Wood, being a natural material, requires a stable environment and proper humidity control. Avoid large humidity variations to ensure the product's dimensional stability.

Small Doors: under 26"W x 36"H (660mm x 915 mm) allowed warpage is 1/8 inch (3mm) Large Doors: over 26"W x 36"H (660mm x 915 mm) allowed warpage is 3/16 inch (5mm) We do not warranty doors higher than 42" (1070mm) with a single panel.

Storage and Handling

Doors should always be stored flat and in clean, dry surroundings; protected from dirt, water, and abuse. Doors should not be exposed to excessive moisture, heat, dryness or direct sunlight. Doors should be lifted and carried, not dragged across one another.

Sizing and Tolerance

Orders can be placed in either imperial or metric measure. Products are manufactured to a tolerance of 1/32 inch (0.8mm).

VENEER PANEL DOORS

Veneer panel doors are manufactured with 5.2 mm veneer particle core.

CUSTOMER'S OWN LUMBER

We are able to produce any style door using customer's own lumber. Submit a door list and we will quote the prices for labor and the amount of lumber required.



PRICING CALCULATIONS

With a list of your requirements and we will fax back a quote promptly. All orders are quoted first.

Door and drawer pricing is calculated by adding a **design cost plus a material cost** per square foot based on the wood and style selected.

To price a door:

- (1) round the width and height to the next whole number in inches (If you are measuring in metric, the width and height must first be converted to imperial for calculation purposes.)
- (2) Multiple Width x Height
- (3) divide the result by 144 which will give you the square footage of the item. There is a minimum charge of 1.5 square feet for small doors and drawers
- (4) multiply the square footage by the material cost, and add it to the design cost for the chosen door design

The result is the price of your door.

EXAMPLE:

To price a door P-100 in Red Oak (Regular Grade) - 11 7/8" wide x 29 7/8" high

Design cost = \$15.00

Material Cost = \$6.65 per Sq. Ft.	
Round dimensions up to next full inch and multip	ly $12 \times 30 = 360$
divide by 144	360 / 144 = 2.5 Sq. Ft.
multiply square feet by material cost	2.50 x \$6.65= \$16.63
add Design Cost and Material Cost	\$15.00 + \$16.63 = \$31.63 Total

Note: If using metric dimension convert length and width to inches and follow same formula.



WOOD SPECIES



White Ash White ash is an open grained wood that is strong and very shock-Fraxinus Americana: resistant. White ash has light brown heartwood with white sapwood. The workability of ash is fair with good finishing qualities and durability. This wood is most desirable for medium to dark finishes. Ash wood typically shrinks 4.9% radial (perpendicular to the growth rings) and 7.8% tangential (parallel to growth rings).

> Interesting Fact: White ash has been called the all-American leisure wood because of the large number of uses it has in sports and recreation equipment.

Beech Beech wood is a very hard and tough wood. Beech is a medium to heavy Fagus Sylvatica: weight hardwood with an even pale yellow to reddish white color. Beech wood is often used for furniture, tools, pianos, toys, and model building.











Birch Birch is a very tough, heavy wood that has medium brown heartwood Betula Paprifera: with light cream colored sapwood. The workability of birch is good as well as the finishing qualities and durability. This wood is most desirable for medium to dark finishes. Birch typically shrinks 6.3% radial and 8.6% tangential.

Interesting Fact: Birch is one of the most common woods found in entry level furniture and cabinetry.

Black Cherry Black cherry is a fine grain hardwood with a smooth texture. Cherry has Prinus Serotina: elegant heartwood ranging from light brown to dark red, with a white to cream colored sapwood. The workability of cherry is good with excellent finishing qualities and durability. A select grade cherry would be most desirable for light or natural finishes, whereas a regular grade would be desirable for medium to dark finishes. Typically cherry shrinks 3.7% radial and 7.1% tangential.

> Interesting Fact: Cherry tends to darken in color with age and exposure to light (when untreated).

Hickory Hickory is an open, straight grain hardwood with a coarse texture. The Carya Illinoensis: heartwood of hickory is brownish in color. This wood has poor workability but good finishing qualities and durability. Hickory typically shrinks 7.4% radial and 11.4 tangential.

> Interesting Fact: The shavings from hickory are often used for smoking meat.

African Mahogany Mahogany has a straight, tight, interlocking grain. Sometimes it has a Khaya Ivorensis: rough surface. Mahogany is reddish-brown to light brown in color. This wood has fair workability with good finishing qualities and durability.

Hard Maple Hard maple is typically straight grain, sometimes has a wavy figure and Acer Saccharum: birds eye pattern. Maple has reddish brown heartwood with white sapwood. This wood has poor workability but good finishing qualities and excellent durability. A select grade maple would be most desirable for light or natural finishes, whereas a regular grade would be desirable for medium to dark finishes. Typically maple shrinks 4.8% radial and 9.9% tangential.



WOOD SPECIES - CONTINUED







Red Oak Red oak is a straight, open grained hardwood with a coarse texture. Red Quercus Rubra: oak ranges from pinkish to red in color. This wood has good finishing qualities and durability. A select grade red oak would be most desirable for light or natural finishes, whereas a regular grade would be desirable for medium to dark finishes. Typically red oak shrinks 4.4% radial and 10.1% tangential.

White Oak White oak is a straight grain hardwood with a moderately coarse tex-Quercus Alba: ture. The workability and finishing qualities are good with excellent durability. This wood is excellent for medium to dark finishes. Typically white

oak shrinks 4.4% radial and 8.8% tangential.

Interesting Fact: White oak is an excellent source for barrel making due to its porous grain.

White Pine Eastern white pine has a straight grain with a soft surface offered in *Pinus Strobus*: Clear and Knotty grades.

> This softwood is light yellow to reddish brown in color. Pine has poor durability (when untreated) but good workability and finishing qualities. Clear pine is sorted for uniform color and grain match. Knots will not be accepted. Knotty pine is a distinctive wood due to its solid red knots. Typically white pine shrinks 2.1% radial and 6.1% tangential.

> Interesting Fact: White pine was one of the most common and popular woods used during the colonial period. Most first growth white pine was cut down long ago but second growth trees are beginning to mature.



Black Walnut Black walnut is a tough, medium density wood with straight grain. Wal-Juglanes Nigra: nut is dark brown to purplish black in color. This wood has good workability and durability, and excellent finishing qualities. This wood is most desirable for medium to dark finishes. Typically walnut shrinks 5.5% radial and 7.8% tangential.

> Interesting Fact: Black walnut contains Juglone, which is a chemical that causes dermatitis in some woodworkers handling the material.

WOOD GRADES

Select: Recommended for all light color finishes. Select provides an overall close color and grain match for the highest uniform look. Mineral streaks, burls, and pin knots are restricted and few in occurrence. All natural characteristics are controlled in terms of size and frequency. Burls and mineral may be no more than 1/8" wide by 3" long per occurrence. Pin knots must be smooth and no greater than 1/8" in average diameter. Smooth knots are acceptable. Unnatural stains, streaks and spots are not acceptable.

Regular: Recommended for medium to darker finishes. Regular allows a broader range in color and grain pattern variations. Regular grade allows for more natural variations and characteristics found in woods. All natural characteristics of the wood species are acceptable as long as the overall appearance blends together.

Paint Grade: Recommended for solid color painting. It is a blend of close-grained wood of any hardwood species and is non-select for color and grain pattern which may vary considerably. Center panels can be made from machined MDF or solid panel layup depending on yields and material available.

Wood grades apply to the face side of the product only.

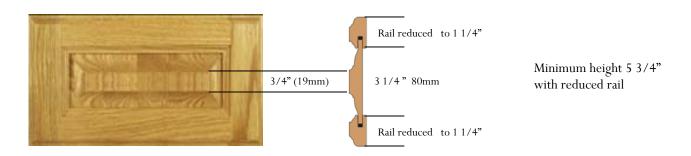


Drawer Front Size Guide

To accommodate a knob or handle on drawer fronts we recommend the centre panel raise to have a 3/4" (19mm) surface for handle to mount. The following chart provides minimum drawer sizes.

Center Panel	Depth of Cutter	Center Panel Minimum Height	Standard 2 1/4" Frame Minimum Height	Reduced 1 1/4" Rails Minimum Height	Miter Door 3" Frame Minimum Height	Miter Door 2" Frame Minimum Height
S2 U	32mm	2 7/16" (62mm)	6 15/16"	4 15/16"	8 7/16"	6 7/16"
J	37mm	2 7/8" (72mm)	7 3/8"	5 3/8"	8 7/8"	6 7/8"
A B C D F H I K M N P R S T	41mm	3 1/4" (80mm)	7 3/4"	5 3/4"	9 1/4"	7 1/4"
NN	49mm	3 3/4" (96mm)	8 1/4"	6 1/4"	9 3/4"	7 3/4"
HF	51mm	4" (100mm)	8 1/2"	6 1/2"	10"	8"
EGO	54mm	4 1/4" (106mm)	8 3/4"	6 3/4"	10 1/4"	8 1/4"
L	57mm	4 1/2" (112mm)	9"	7"	NA	NA
R59	59mm	4 9/16" (116mm)	9 1/16"	7 1/16"	NA	NA
AX	60mm	4 5/8" (118mm)	9 1/8"	7 1/8"	NA	NA
BX CX FX	66mm	5 1/8" (130mm)	9 5/8"	7 5/8"	NA	NA

Example of drawer with reduced 1 1/4" rails



If drawer height is smaller than the minimum then we recommend switching to an F2 reversed center panel or slab drawer front.



<u>Products</u> Shaker Style - Flat Center Panels

13/16" thick door featuring a flat veneer center panel and 2 1/4" wide stiles



Shaker Doors - Grooved Solid Wood Center

13/16" thick door featuring a solid wood machine grooved center panel and 2 1/4" wide stiles



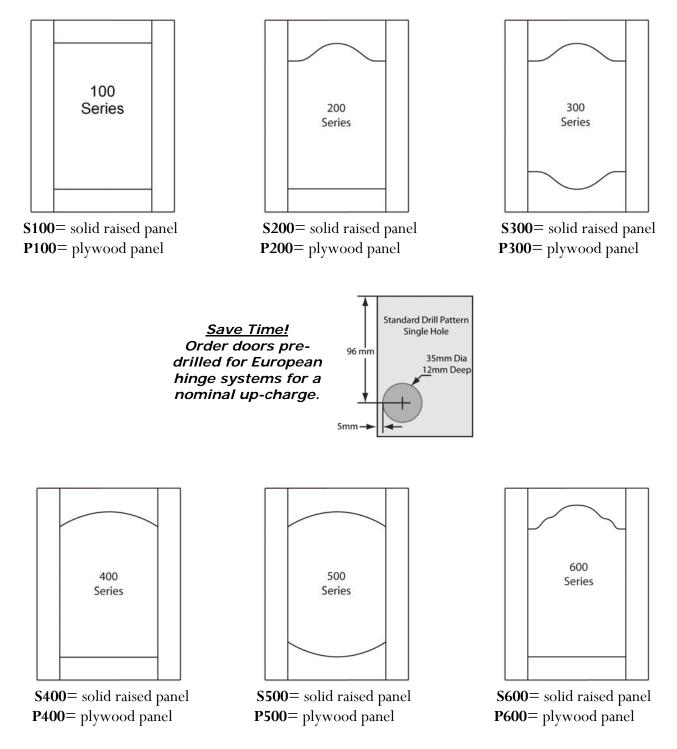






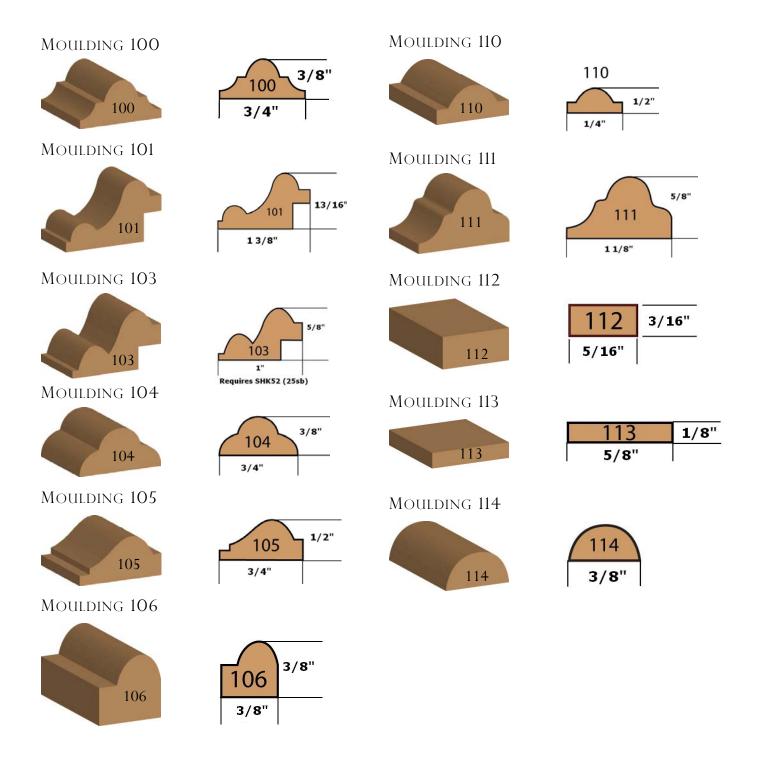


STILE AND RAIL DOORS - SERIES





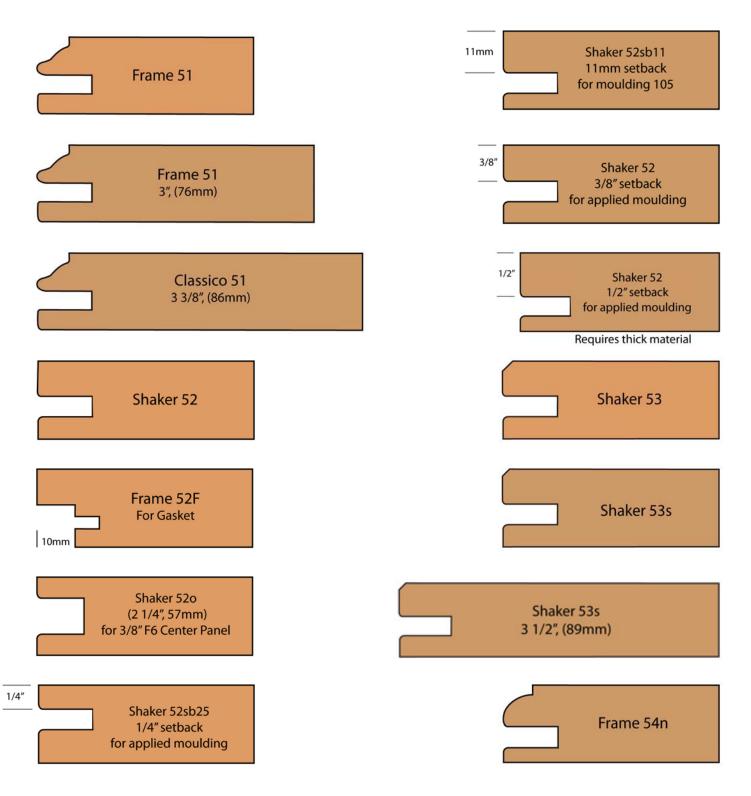
Applied Mouldings





STILE AND RAIL FRAME PROFILES (INSIDE EDGE)

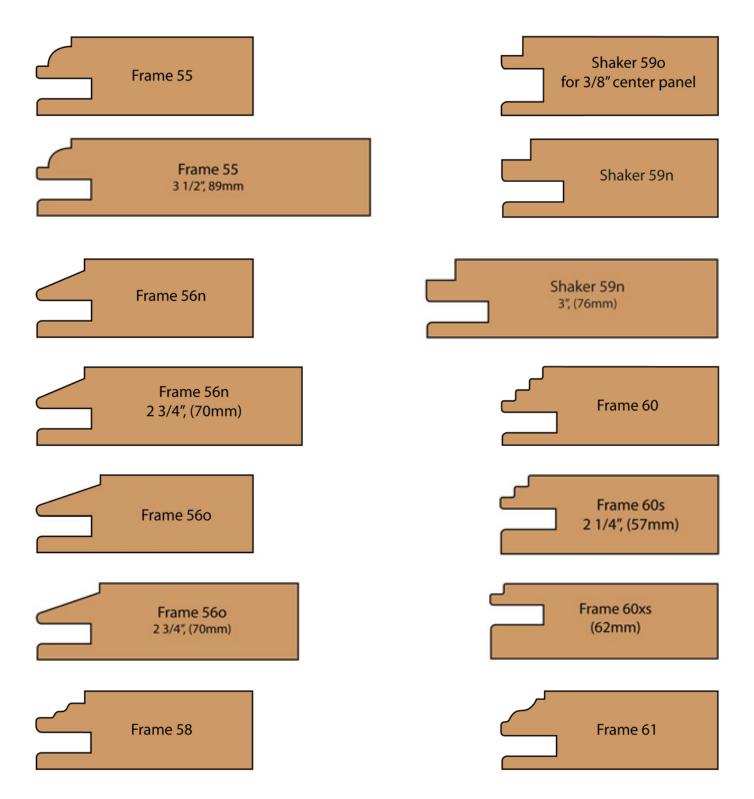
Frames are standard 2 1/4" wide (57 mm) and 13/16" (21mm) thick





Stile and Rail Frame Profiles (Inside Edge) Con't

Frames are standard 2 1/4" wide (57 mm) and 13/16" (21mm) thick





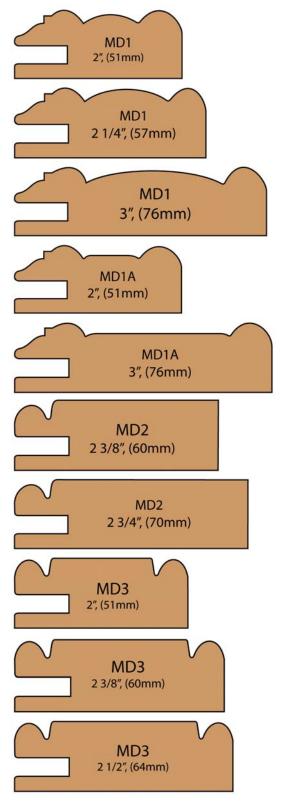
Stile and Rail Frame Profiles (Inside Edge) Con't

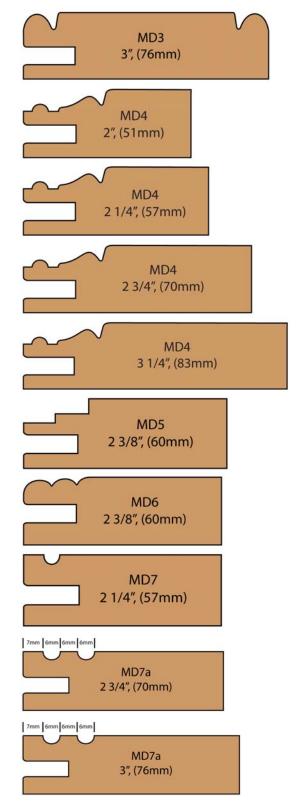
Frames are standard 2 1/4" wide (57 mm) and 13/16" (21mm) thick

\leq	Frame 61 2 1/2", (64mm)			Frame 67
	Frame 62			Frame 68
	Frame 63			Frame 69
	Frame 64			Frame 70
	Classico 64 3 3/8", (86mm)			Frame 71
	Frame 65		\leq	Frame 73 /4", (70mm)
	Frame 66			



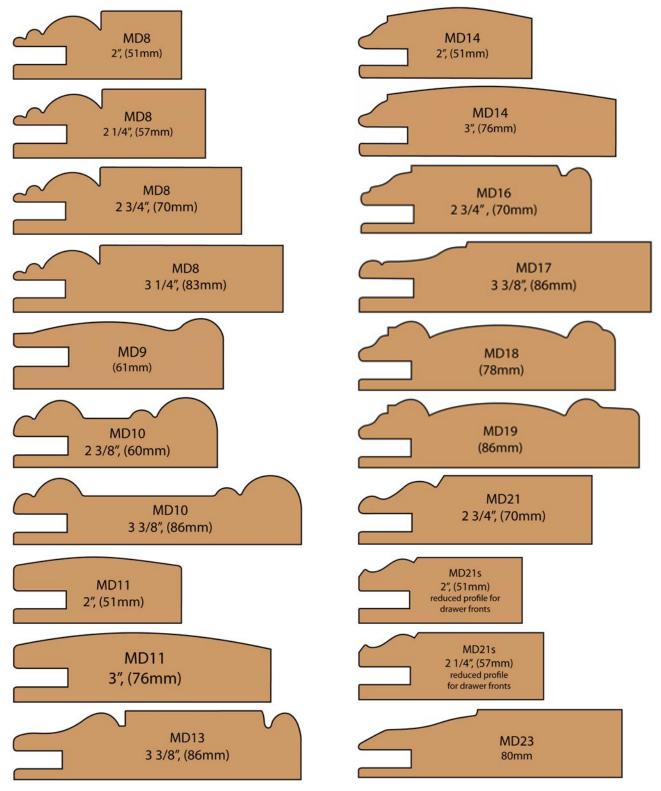
Frame Profiles - Mitered Doors





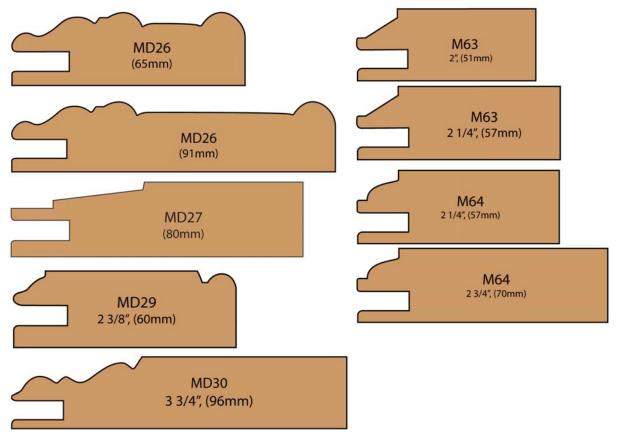


Frame Profiles - Mitered Doors Con't





Frame Profiles - Mitered Doors Con't

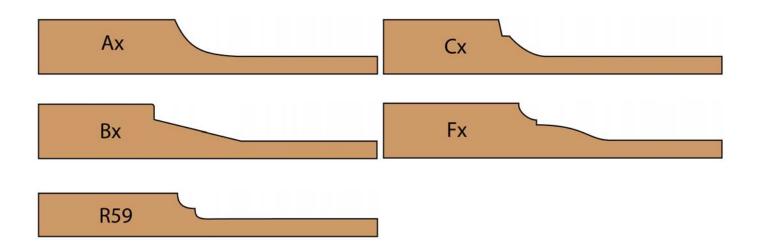




PROFILES FOR SOLID WOOD CENTER PANELS Α L В M С Ν D NN Ε 0 Ρ F G R Н S HF S2 I Т U J



Center Panels - Extended For Applied Mouldings





CENTER PANELS - FLAT (SOLID & VENEERED PANELS)

F1	F5 - MDF
F2 - Solid	7.5mm F8 - Veneer Panel Panel insets: 15mm left to Right 16mm top and bottom 17mm T&B

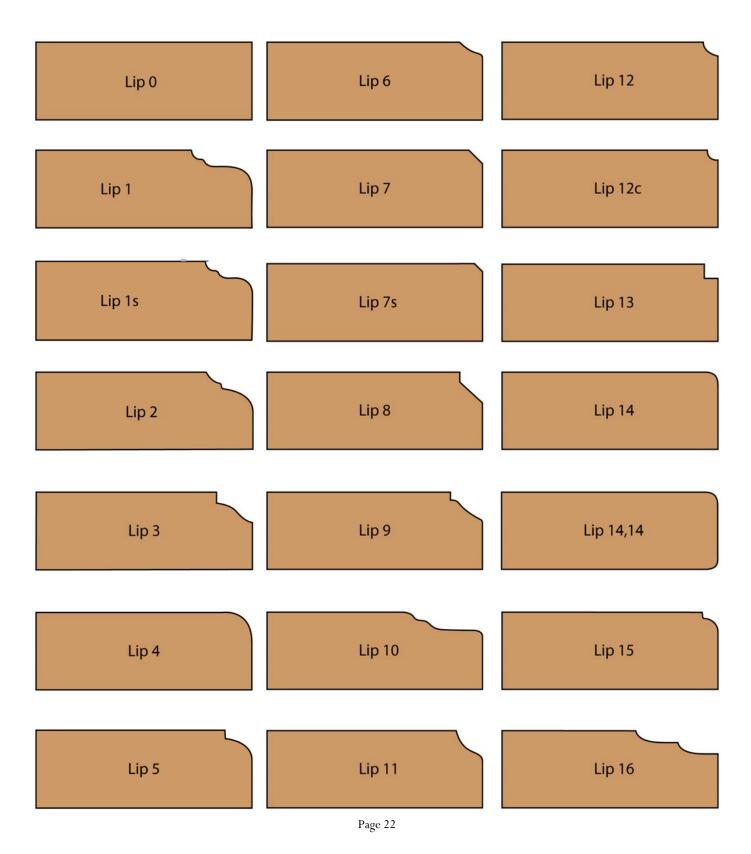
Center Panels - Grooved

F3 - V Groove	F7-Bead Board	
F4 - Regency		



STILE AND RAIL LIP PROFILES (OUTSIDE EDGE)

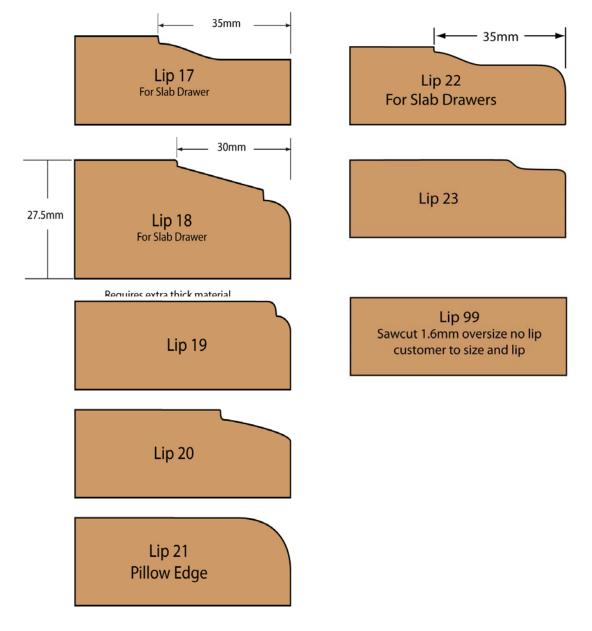
Available at no extra charge





Stile and Rail Lip Profiles (Outside Edge) Con't

Available at no extra charge





Best Selling Stile & Rail Doors



Beverly P100-51-57mm-F1-5

Hallmark P100-55-57mm-F1-5

Lindholm P100-51-76mm-F1-5



Best Selling Miter Doors



Colchester MD3-60mm-F1-0

Arial MD1-76mm-F1

Anita MD21-70mm-F1-12c



GLASS CABINET DOORS

We manufacture glass cabinet doors to match virtually every door style in our product line. A glass door uses the same stiles and rails as a cabinet door but with no center panel. The back of the door is routed out with a ledge (typically 10mm) to accommodate a piece of glass. Glass is typically held in place by silicone, or we can supply wooden glass trim strips as an alternative. We do NOT supply glass for glass doors due to the vast variety of glass types.

A GLASS DOOR EXPLAINED

The frame - the wood around the perimeter of the door.

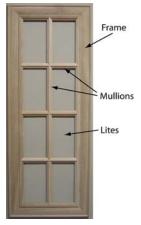
The mullions - the cross pieces of wood that divide the open space.

The lites - the divisions of open space created by the mullions.

The mullions are usually installed so that the lites are symmetrical.

The mullions are made to match the inside profile. The mullions are typically 3/4" (19mm) or wider. They are this width so that a shelf, which is typically 5/8" or 3/4", can be positioned behind the mullion for the best appearance.

If your project requires the mullions in a custom position, this can be done by requesting "custom mullion" and supplying us with a dimensioned drawing or sketch.



Making a Glass Door

Making a glass door properly is labor intensive. The mullions are made in length with a profile machined into both sides that matches the frame exactly. The lengths are then measured, cut and fit by hand. Each mullion must be machined to mate exactly with the profile on which it connects. Once all of the pieces are fitted then they are glued into position individually.

Allstyle does not use pins or nails to secure the mullions. Exposed pins or nails are unsightly and must be puttied or filled which can detract from the door's appearance.

Next the back of the door is routed and blocked so that it is ready for glass. Once the glue is set all the mullions are face sanded to bring them level with the door frame. Finally each mullion is inspected and lightly hand sanded.

PRICING A GLASS DOOR

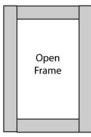
An open frame glass door will price out the same as a flat panel door of the same size. The material savings resulting from the absence of the plywood center panel is offset by the additional selection required of the lumber which must be perfectly straight as well as the extra labor to route and block the frame in preparation for glass.

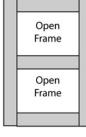
Doors with mullions are priced per lite. The more lites the more expensive the door becomes. Call for custom mullion prices.

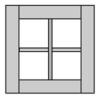


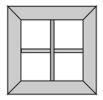
GLASS DOOR CONFIGURATIONS

All glass doors are available in stile and rail frames or mitred.









4 Lites

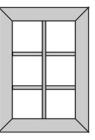
4 Lites Mitred



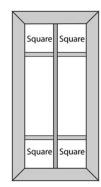
Double Open Frame



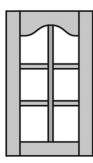
6 Lites



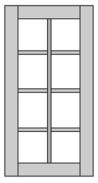
6 Lites Mitred



6 Lites Version 1

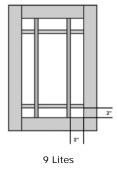


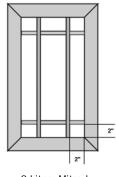
Series 200 6 Lites





8 Lites With Center Rail





9 Lites Mitred



PILASTERS

Pilasters are decorative filler pieces often used to span spaces too small for a door. They are often used as elements of design. They can be any thickness but are usually the same thickness as the cabinet doors.

Allstyle manufactures our pilasters from solid wood ... the same wood from which your door order is made. This solves problems during finishing as the pilasters will match the doors in grain and color. Pilasters purchased from another source or made at a different time can create color challenges in the final project.

Our pilasters are custom made to any width required with offsets to accommodate your design. These are not made on a CNC which often leaves bit "chatter" in the grooves. We set up and machine each groove with special custom cutters using a special process resulting from several years of trial. We've got it mastered and now we are able to offer a

premium quality pilaster.

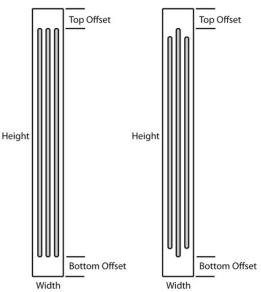
We recommend using flutes in "odd numbers" typically 3 or 5. We adjust spacing for the best appearance. Narrow

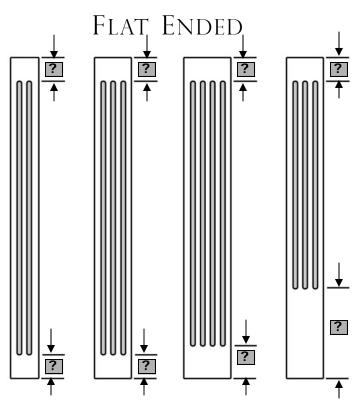
columns may only permit two flutes and that is acceptable.

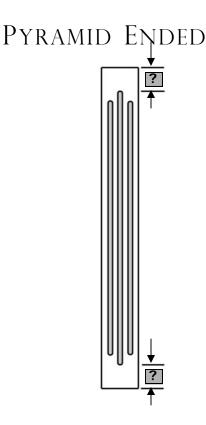
Grooves are sometimes called flutes. It is the same thing. There are two common flute patterns; flat and pyramid.

The pyramids use an end reference then the flutes are pulled back to result in a 45 degree angle. If you require otherwise we can accommodate.

To order pilasters provide a simple sketch and include dimensions for the variables illustrated below. Pillasters are not available in HDF nor MDF.





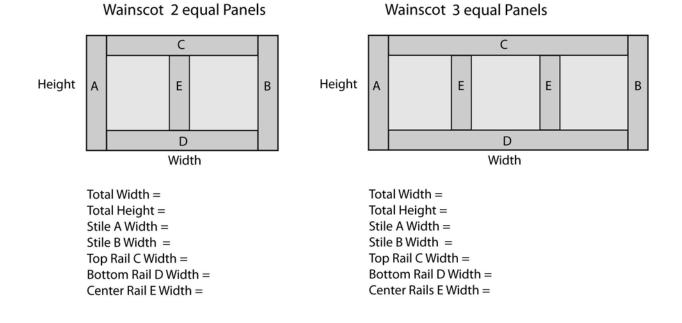




WAINSCOT

Wainscot panels are typically divided evenly by the center rails but can also be made asymmetrically. To order wainscot panels please provide a simple sketch and include the dimensions for the variables illustrated below.

Call for pricing.

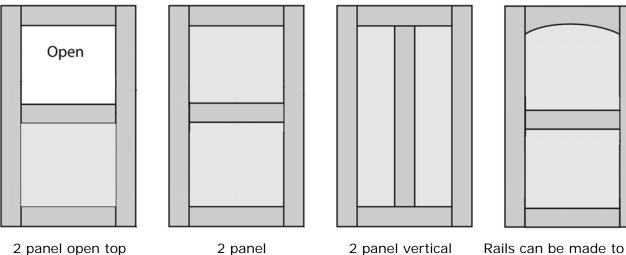


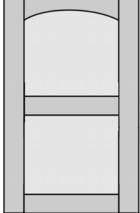


MULTI-PANELS

Multi-panel are recommended for any doors 42" (1067mm) in height/width or greater. To order multi-panels please provide a simple sketch with overall dimensions and rail/stile location. Call for pricing.

SYMMETRICAL



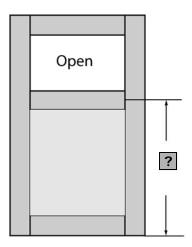


match any rail and stiles

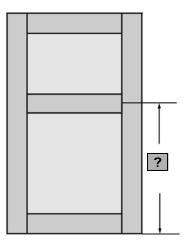
series

ASYMMETRICAL

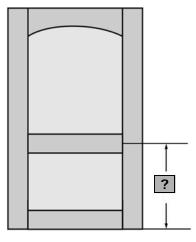
To order multi-panels please provide a simple sketch with overall dimensions and rail/stile location. Call for pricing.



2 panel open top asymmetrical



2 panel asymmetrical



Rails can be made to match any rail and stiles series asymmetrical



DOVETAIL DRAWERS

We make premium quality dovetail drawers with 5/8" thick sides and a 3/8" bottom.

Drawers are available in Hard Maple, Cherry, Walnut or Mahogany.

Many of our customers are using the BLUM or HETTICH undermount slide system. Our drawers can be pre-notched and drilled ready for these slide systems.

Drawers can be ordered finished or unfinished.

Quality Alert - When you shop for dovetail drawers ask if the material is Hard Maple, Soft Maple or Birch. The Hard Maple is more dense and strong.

Quality Alert - When you shop for dovetail drawers ask if the bottom is 1/4" or 3/8" thick. The 3/8" bottom gives substantially more strength which is critical in larger drawers. (We use 3/8" thick material exclusively.)

Quality Alert - When you shop for dovetail drawers ask if the finish is one or two coats and if the lacquer is pre-catalyzed or post-catalyzed. Allstyle uses two coats of post-catalyzed lacquer for the toughest finish available.

We offer the drawers in standard heights which are designed to result in the top dovetail being split in half for the best appearance.



••••••		Flush B	
Standard	Heights	Heig	hts
Imperial	Metric	Imperial	Metric
3 1/8	82	2 3/4	72
4 1/8	107	3 3/4	97
5 1/8	132	4 3/4	122
6 1/8	157	5 3/4	147
7 1/8	182	6 3/4	172
8 1/8	207	7 3/4	197
9	232	8 5/8	222
10	257	9 5/8	247
11	282	10 5/8	272
12	307	11 5/8	297



THIS OPTION IS AVAILABLE FOR INTERNAL DRAWERS SUCH AS PANTRY PULLOUT SYSTEMS SIDE MOUNT SLIDE SYSTEMS.

5"	3/4"
Scoop Front	

SCOOP FRONT OPTION FLUSH BUTTOM OPTION

THIS OPTION IS AVAILABLE FOR SIDE MOUNT SLIDE SYSTEMS.

Option - Flush Bottom
1
3/8" Veneer Panel

	Г					5	Sales@Allstyle.ca
	Name:					Г	
ALLSTYLE	Address:					Phone:	
CABINET DOORS	City:					Fax:	
2820 Slough Street Mississauga, ON L4T 1G3 Ph: 905-673-8700	Postal:					Job #	
Fx: 905-673-8460 www.Allstyle.ca	Γ	Wood		Select	Regular	Paint	Moulding
		Style	Inside	Panel	Lip		

Special Instructions

DOORS

ltem	Qty.	Width	Height	Notes
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
		TOTAL DO	ORS	

DRAWERS

ltem	Qty.	Width	Height	Notes
26				
27				
28				
29				
30				
31				
32				
33				
34				
35				
36				
37				
38				
39				
40				

TOTAL DRAWERS

FRAMES

Item	Qty.	Width	Height	Lites
41				
42				
43				
44				
45				
46				
	TOTAL FRAMES			

		Sales@Allstyle.ca
	Name:	
ALLSTYLE	Address:	Phone:
2820 Slough Street Mississauga, ON	City:	Fax:
L4T 1G3 Ph: 905-673-8700 Fx: 905-673-8460 www.Allstyle.ca	Postal:	Job #

Standard Heights		Standard			Flush Bottom Heights	
Imperial	Metric	Sides and Back are Hard Maple Regular Gra	Imperial	Metric		
3 1/8	82	Bottom is 3/8" Double sided Veneer with MDF Core			72	
4 1/8	107	Drawer Notching Options	3 3/4	97		
5 1/8	132	Blum Tandem™ - Notch Back (32mm) a	4 3/4	122		
6 1/8	157	Blum Tandem [™] - Notch Front (56mm) a	5 3/4	147		
7 1/8	182	Item Options		6 3/4	172	
8 1/8	207	SCP - Scoop Front	FLU - Flush Bottom	7 3/4	197	
9	232	5" 3/4"	Option - Flush Bottom	8 5/8	222	
10	257	Scoop Front		9 5/8	247	
11	282		3/8"Veneer Panel	10 5/8	272	
12	307			11 5/8	297	

Finish Choice - ____ Unfinished or ____ Lacquer 2 Coats

Line	Qty	Width	Depth	Height	Option / Notes
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					